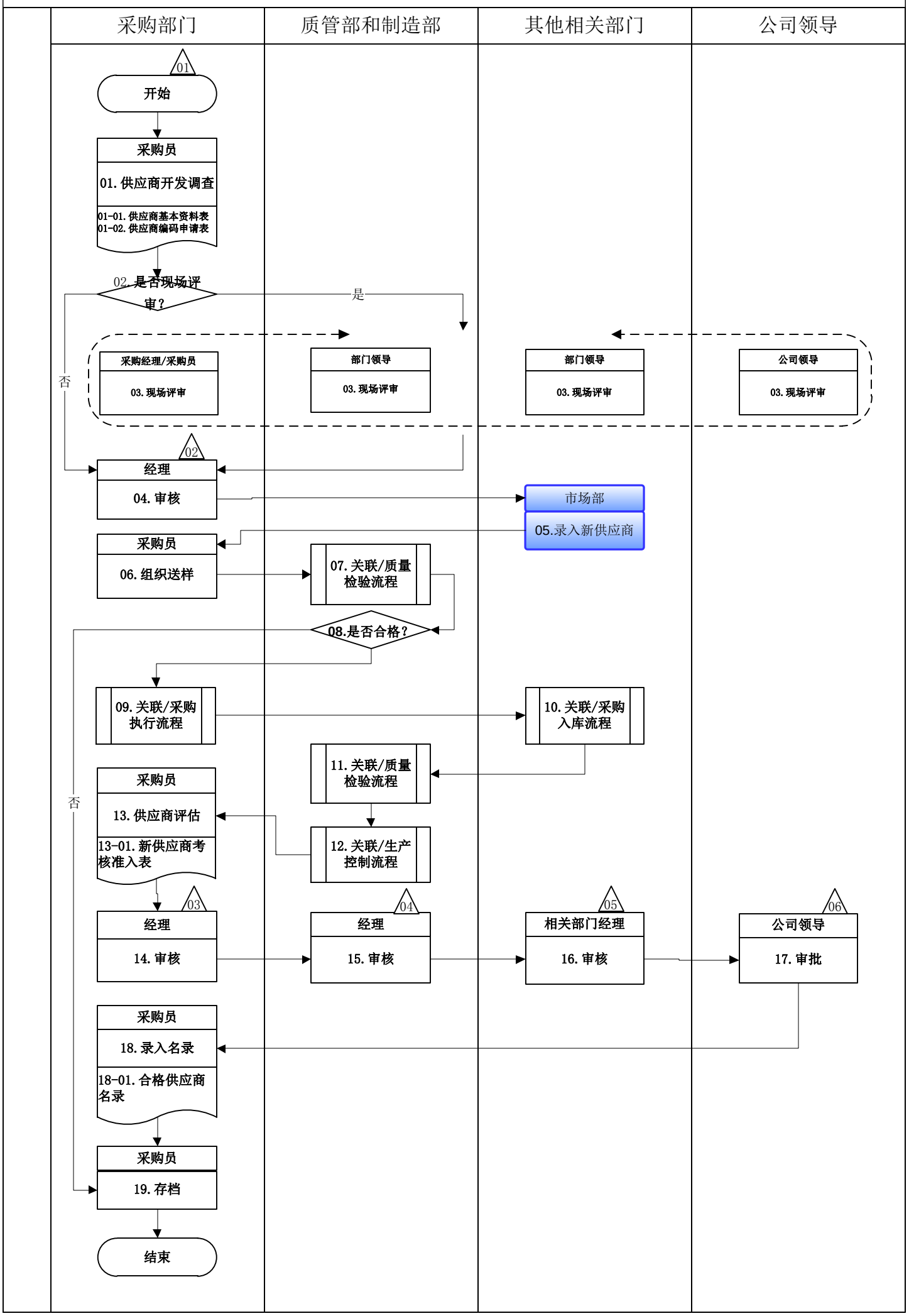主要材料新供应商考核准入流程